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Closure Plan

Revision Release No.: 3B

Section Number and Title	Remove	Insert	
	Page(s)	Page(s)	Date
Cover and Spine	All	All	
Title Sheet	All	All	
Table of Contents	iv, v	iv, v	09/25/92
ACRONYMS/ABBREVIATIONS			
1.0 INTRODUCTION			
2.0 CLOSURE PERFORMANCE ACTIVITIES			
3.0 DESCRIPTION OF CLOSURE ACTIVITIES	3-2, 3-11	3-2, 3-11	09/25/92
4.0 CERTIFICATION OF CLOSURE			
5.0 POST-CLOSURE	5-2	5-2	09/25/92
6.0 PROCEDURES TO PREVENT HAZARDS	6-1	6-1	09/25/92
7.0 CONTINGENCY PLAN			
8.0 PERSONNEL TRAINING			
9.0 OTHER RELEVANT LAWS			
10.0 REFERENCES	10-2	10-2	09/25/92
APPENDIX TABLE OF CONTENTS			
APPENDIX A			
APPENDIX B			
APPENDIX C	C-1	C-1	09/25/92
APPENDIX D			
APPENDIX E	E-iii, E-iv, E-12, E-23	E-iii, E-iv, E-12, E-23	09/25/92
APPENDIX F			

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## Page 1

# 300 Area Solvent Evaporator Closure Plan, Revision 3B

## Date \_\_\_\_\_

F.A. Ruck 03/13/90

F.A. Ruck 09/24/92

F.A. Ruck 09/25/92

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## CONTENTS

1			
2			
3			
4	1.0	INTRODUCTION . . . . .	1-1
5			
6	1.1	HANFORD SITE AND FACILITY DESCRIPTION . . . . .	1-3
7	1.1.1	Location and General Description . . . . .	1-3
8	1.1.2	The 300 Area Solvent Evaporator . . . . .	1-3
9	1.1.3	The 618-1 Burial Ground Underlying the Solvent	
10		Evaporator . . . . .	1-12
11			
12	1.2	SECURITY INFORMATION . . . . .	1-21
13			
14	1.3	WASTE CHARACTERISTICS . . . . .	1-21
15	1.3.1	Solvent Evaporator Waste . . . . .	1-21
16	1.3.2	The 618-1 Burial Ground Waste . . . . .	1-24
17			
18	1.4	SOLVENT EVAPORATOR PROCESS INFORMATION . . . . .	1-25
19			
20	2.0	CLOSURE PERFORMANCE ACTIVITIES . . . . .	2-1
21			
22	3.0	DESCRIPTION OF CLOSURE ACTIVITIES . . . . .	3-1
23			
24	3.1	MAXIMUM EXTENT OF OPERATION . . . . .	3-1
25			
26	3.2	REMOVAL AND MANAGEMENT OF HAZARDOUS WASTES . . . . .	3-1
27	3.2.1	Estimate of Maximum Inventory of Hazardous Wastes . .	3-1
28	3.2.2	Removal and Management of Hazardous Waste	
29		Inventory . . . . .	3-3
30	3.2.2.1	Cleaning and Demolition of Solvent	
31		Evaporator . . . . .	3-4
32	3.2.2.2	Transport and Disposal of Solvents and	
33		Solvent Evaporator . . . . .	3-4
34	3.2.2.3	Hazardous Waste Management Units . . . . .	3-4
35			
36	3.3	DECONTAMINATION AND REMOVAL OF HAZARDOUS WASTE RESIDUES . .	3-5
37			
38	3.4	OTHER ACTIVITIES REQUIRED FOR CLOSURE . . . . .	3-9
39			
40	3.5	SCHEDULE FOR CLOSURE . . . . .	3-9
41			
42	3.6	AMENDMENT OF PLAN . . . . .	3-13
43			
44	3.7	CLOSURE HISTORY . . . . .	3-13
45			
46	3.8	SCHEDULE FOR TREATMENT, REMOVAL, AND DISPOSAL OF	
47		FINAL WASTE VOLUME . . . . .	3-14
48			
49	3.9	CLOSURE COMPLETION AND EXTENSION OF TIME PERIOD . . . . .	3-14
50			
51	4.0	CERTIFICATION OF CLOSURE . . . . .	4-1
52			

## CONTENTS (cont)

1			
2			
3			
4	5.0	POST-CLOSURE . . . . .	5-1
5			
6		5.1 NOTICE IN DEED . . . . .	5-1
7			
8		5.2 CLOSURE COST ESTIMATE . . . . .	5-2
9			
10	6.0	PROCEDURES TO PREVENT HAZARDS . . . . .	6-1
11			
12		6.1 SECURITY . . . . .	6-1
13			
14		6.2 INSPECTION SCHEDULE . . . . .	6-1
15			
16		6.3 DOCUMENTATION OF PREPAREDNESS AND PREVENTION	
17		REQUIREMENTS OR WAIVER . . . . .	6-1
18			
19		6.4 PREVENTIVE PROCEDURES, STRUCTURES, AND EQUIPMENT . . . . .	6-1
20			
21		6.5 SPILLS AND DISCHARGES TO THE ENVIRONMENT . . . . .	6-1
22		6.5.1 Notifications . . . . .	6-2
23		6.5.1.1 Emergency Signals . . . . .	6-2
24		6.5.1.2 Notification of Emergency Response	
25		Organizations . . . . .	6-3
26		6.5.1.3 Notification of Authorities . . . . .	6-3
27		6.5.2 Mitigation and Control . . . . .	6-4
28			
29	7.0	CONTINGENCY PLAN . . . . .	7-1
30			
31	8.0	PERSONNEL TRAINING . . . . .	8-1
32			
33	9.0	OTHER RELEVANT LAWS . . . . .	9-1
34			
35		9.1 THE CLEAN AIR ACT OF 1977 . . . . .	9-1
36			
37		9.2 THE CLEAN WATER ACT OF 1977 . . . . .	9-1
38			
39		9.3 THE COASTAL ZONE MANAGEMENT ACT OF 1972 . . . . .	9-1
40			
41		9.4 THE ENDANGERED SPECIES ACT OF 1973 . . . . .	9-2
42			
43		9.5 THE FISH AND WILDLIFE COORDINATION ACT OF 1934 . . . . .	9-2
44			
45		9.6 THE NATIONAL HISTORIC PRESERVATION ACT OF 1966 . . . . .	9-2
46			
47		9.7 THE WILD AND SCENIC RIVERS ACT OF 1968 . . . . .	9-2
48			
49		9.8 OTHER REQUIREMENTS . . . . .	9-2
50			
51	10.0	REFERENCES . . . . .	10-1
52			
53			

## APPENDICES

1		
2		
3		
4	A. Part A Application . . . . .	A-i
5		
6	B. Hanford Site Waste Information Data System . . . . .	B-i
7		
8	C. Composition and Designation of the Solvent Evaporator Waste . . . .	C-i
9		
10	D. Procedures, Work Authorizations, Burial Records,	
11	and Compliance Checksheets . . . . .	D-i
12		
13	E. Soil and Concrete Sampling and Analysis Plan for the	
14	300 Area Solvent Evaporator . . . . .	E-i
15		
16	F. Air Quality Monitoring Records at the Solvent Evaporator . . . . .	F-i
17		

## FIGURES

18		
19		
20		
21		
22	1-1. Hanford Site and Regional Map . . . . .	F1-4
23		
24	1-2. Solvent Evaporator Facility, 300 Area Map . . . . .	F1-5
25		
26	1-3. Layout of the 300 Area Solvent Evaporator Closure Areas	
27	and 618-1 Burial Ground . . . . .	F1-6
28		
29	1-4. Schematic of the 300 Area Solvent Evaporator Unit . . . . .	F1-8
30		
31	1-5. A 1985 Photograph of Solvent Evaporator . . . . .	F1-9
32		
33	1-6. A 1980 Photograph of the 300 Area Solvent Evaporator and	
34	Associated Solvent Barrels . . . . .	F1-13
35		
36	1-7. A 1985 Photograph of the 300 Area Solvent Evaporator and	
37	618-1 Burial Ground . . . . .	F1-15
38		
39	1-8. A 1990 Photograph of the 300 Area Solvent Evaporator	
40	Closure Site . . . . .	F1-17
41		
42	1-9. A 1990 Photograph of 300 Area Solvent Evaporator	
43	Closure Site and 618-1 Burial Ground . . . . .	F1-19
44		
45	3-1. Decision Tree for Closure Options . . . . .	F3-8
46		
47	3-2. Soil Sampling Sites for the 300 Area Solvent Evaporator . . . .	F3-10
48		
49	3-3. Baseline Soil Sampling Sites for the 300 Area Solvent	
50	Evaporator . . . . .	F3-11
51		

## FIGURES (cont)

3-4. Concrete Sampling Sites for the 300 Area Solvent Evaporator . . F3-12

6-1. Event Fact Sheet . . . . . F6-5

## TABLES

1-1. Solvent Waste Components . . . . . T1-22

1-2. Results of the Inductively Coupled Plasma-Atomic Emission  
Spectroscopic Analysis on Waste Solvent (1985) . . . . . T1-23

3-1. Chronology of 300 Area Solvent Evaporator Closure Activities . T3-2

3-2. The 300 Area Solvent Evaporator Analytes and  
Performance Standards . . . . . T3-6

3-3. Duration Schedule for Soil and Concrete Sampling . . . . . T3-13

6-1. Hanford Site Emergency Signals . . . . . T6-2



### 3.0 DESCRIPTION OF CLOSURE ACTIVITIES

The primary strategy for closure of the 300 ASE is clean closure of the site. In 1985 and 1986, initial closure activities involved removing the waste inventory and dismantling the facility to minimize potential danger to onsite personnel and the environment. The closure activities that remain to be performed include (1) soil and concrete sampling and analysis to evaluate contamination of the closure area, (2) evaluation of data, and (3) closure of the facility.

Clean closure of the site is contingent on verification of an absence of soil and concrete contamination originating from the 300 ASE. This contingency is to be assessed using information obtained from implementation of the Soil and Concrete Sampling and Analysis Plan (Appendix E). In the event that more extensive remediation is required (i.e., clean closure is not possible or practical), the remaining activities necessary for final closure/post-closure monitoring are proposed to be performed in conjunction with the inactive site activities planned for Operable Unit 300-FF-2.

Because the 618-1 Burial Ground completely underlies the 300 ASE site, assessment of any potential impact on groundwater resulting separately from the 618-1 Burial Ground is not possible. Given these special conditions, groundwater sampling and analysis are not included in the closure activities associated with the 300 ASE. Clean closure of the facility will be based on information derived from implementing the soil and concrete sampling and analysis plan.

#### 3.1 MAXIMUM EXTENT OF OPERATION

The active life of the 300 ASE facility ceased in November 1985 (Table 3-1). The maximum extent of operation is known to have been exceeded only once at the time of the steam heating coil failure that filled the evaporator with water to overflowing.

#### 3.2 REMOVAL AND MANAGEMENT OF HAZARDOUS WASTES

Information concerning the removal and management of hazardous waste is presented in the following sections.

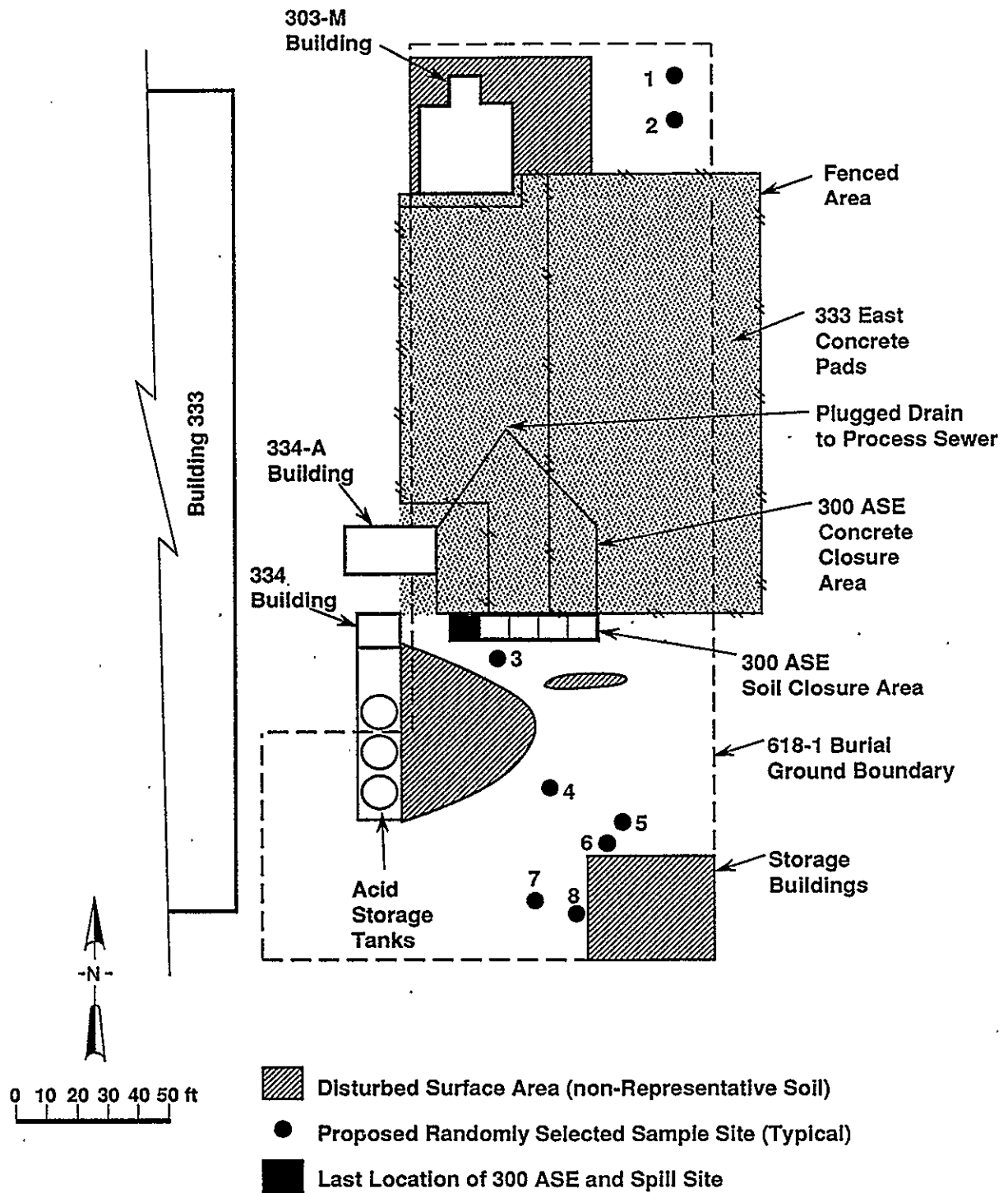
##### 3.2.1 Estimate of Maximum Inventory of Hazardous Wastes

The 300 ASE received solvents used in the 300 Area reactor fuel manufacturing facilities. The maximum annual inventory of hazardous wastes treated at any time during the life of the facility was approximately 600 gallons. Thus, the maximum volume of chemicals treated in the 300 ASE over the 10-year operating term has been estimated to be 6,000 gallons. Perchloroethylene constituted approximately 71 percent (4,260 gallons),

1 11 percent was trichloroethylene (660 gallons) and 1,1,1-trichloroethane was  
2 approximately 9 percent (540 gallons). The remaining 9 percent (540 gallons)  
3 was composed of primarily ethyl acetate/bromine, with some paint shop solvents  
4 (see Table 1-1).  
5

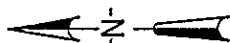
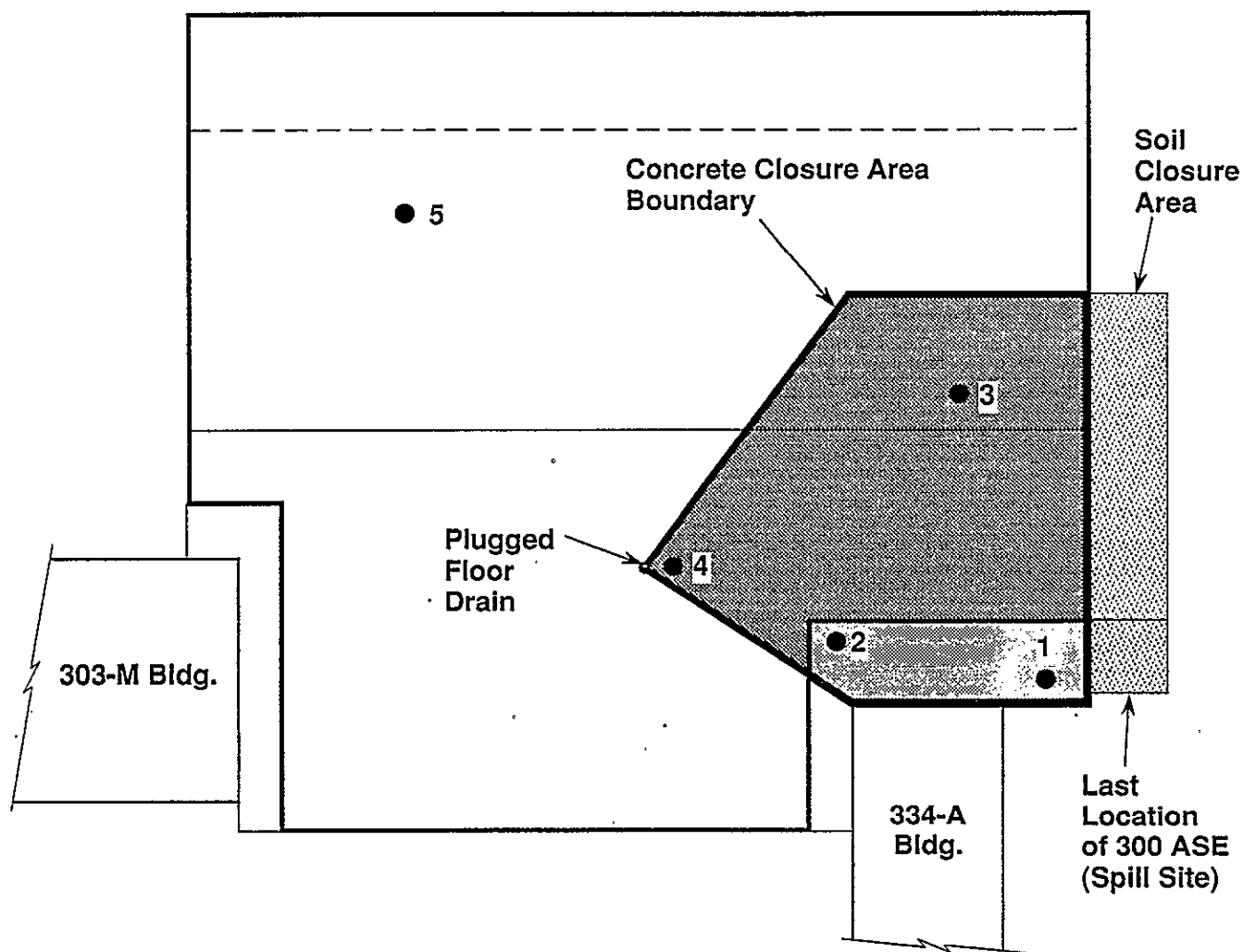
6 Table 3-1. Chronology of 300 Area Solvent Evaporator Closure Activities.

7	Date	Activity
8	January 1985	Water solvent sampled
9	March 1985	Analysis performed on waste solvent
10	August 1985	Deliveries to 300 ASE suspended; last solvents added
11	September 1985	Part A application submitted to Ecology and EPA
12	November 1985	Heating process terminated; final shutdown; solidification of final waste inventory initiated; demolition initiated
13	February 1986	Interim Status Closure Plan (Rev. 0) submitted to Ecology and EPA
14	March 1986	Disposal of solidified waste inventory at the 200 West Area Low-Level Burial Ground
15	July 1986	Demolition of 300 ASE facility completed
16	April 1988	Disposal of burial box containing the dismantled 300 ASE and equipment in 200 West Area Low-Level Burial Ground
17	September 1988	Submittal of revised 300 ASE Interim Status Closure Plan (Rev. 1) to Ecology
18	February 1989	Notice of Deficiency on Closure Plan (Rev. 1) received from Ecology
19	April 1989	Submittal of revised 300 ASE Closure Plan (Rev. 2) to Ecology
20	January 1990	Notice of Deficiency on Closure Plan (Rev. 2) received from Ecology
21	March 1990	Ecology accepts the NOD responses and authorizes submittal of the 300 ASE Closure Plan (Rev. 3) by March 30, 1990
22	November 1990	Submittal of revised 300 ASE Closure Plan (Rev. 3) to Ecology
23	February 1991	Notice of Deficiency on Closure Plan (Rev. 3) received from Ecology
24	June 1991	Ecology accepts NOD responses and authorizes submittal of page changes (Rev. 3A) for 300 ASE Closure Plan
25	June 1992	Page changes issued to document holders
26	September 1992	Ecology requested additional page changes
27		Page changes (Rev. 3B) issued to document holders.



39209058.1

Figure 3-3. Baseline Soil Sampling Sites for the 300 Area Solvent Evaporator.



Core No. 1



Core No. 2

Not To Scale



Core No. 3



Core No. 4



Core No. 5

Concrete Overlay:  
2 in. - 12 in.

Original Concrete: 4 in.  
(333 East Pad)

- 5 Core Reference Number
- Core Sample Locations
- x Vertical Position of Sample Within Core

Figure 3-4. Concrete Sampling Sites for the 300 Area Solvent Evaporator.

79001095.6

## 5.0 POST-CLOSURE

## 5.1 NOTICE IN DEED

If clean closure cannot be accomplished, within 60 days of the certification of closure of the 300 ASE site, the DOE-RL will, in accordance with the state regulations, sign, notarize, and file for recording, the following notice. The notice will be sent to the Auditor of Benton County, P.O. Box 470, Prosser, Washington, with instructions to record this notice in the General Index. This document is normally reviewed in property title searches.

## TO WHOM IT MAY CONCERN

The U.S. Department of Energy-Richland Operations Office, an operations office of the U.S. Department of Energy, which is a department of the United States Government, the undersigned, whose local address is the Federal Building, 825 Jadwin Avenue, Richland, Washington, hereby gives the following notice as required by 40 CFR 265.119(b) and WAC 173-303-610(10) whichever is applicable:

- (a) The United States of America is, and since April 1943, has been in possession in fee simple of the following described lands (legal description of the 300 ASE closure site).
- (b) The U.S. Department of Energy-Richland Operations Office, by operation of the 300 Area Solvent Evaporator, has disposed of hazardous and/or dangerous waste under the terms of regulations promulgated by the U.S. Environmental Protection Agency and Washington State Department of Ecology (whichever is applicable) at the above described land.
- (c) The future use of the above-described land is restricted under the terms of 40 CFR 264.117(c) and WAC 173-303-610(7)(d) (whichever is applicable).
- (d) Any and all future purchasers of this land should inform themselves of the requirements of the regulations and ascertain the amount and nature of wastes disposed on the above-described property.
- (e) The U.S. Department of Energy-Richland Operations Office has filed a survey plat with the Benton County Planning Department and with the U.S. Environmental Protection Agency Region 10 and Washington State Department of Ecology (whichever are applicable) showing the location and dimensions of the 300 Area Solvent Evaporator site and a record of the type, location, and quantity of waste treated.

1 5.2 CLOSURE COST ESTIMATE  
2

3 It is DOE-RL's understanding that federal facilities are not required to  
4 comply with WAC 173-303-620. However, projections of anticipated closure  
5 costs will be provided annually during the closure activities (starting  
6 October 1993).  
7

9 3 1 2 7 3 1 1 6

## 6.0 PROCEDURES TO PREVENT HAZARDS

The procedures applicable to normal Hanford Site activities (including soil and concrete sampling) are described in the following sections.

### 6.1 SECURITY

Security is addressed in Chapter 1.0, Section 1.2.

### 6.2 INSPECTION SCHEDULE

Clean closure is anticipated; therefore, this section is not applicable to the 300 ASE. The alternative, if implemented, is to follow the CERCLA process (300-FF-2 Operable Unit) and the emergency remedial action may be an epoxy-asphalt cover with suitable engineered thickness to preclude any RCRA monitoring/inspection requirements.

### 6.3 DOCUMENTATION OF PREPAREDNESS AND PREVENTION REQUIREMENTS OR WAIVER

The Hanford Site normal emergency facilities/equipment are adequate for all emergencies, if needed. Figure 1-2 shows the close proximity of medical and fire station facilities. Section 6.5 addresses the relevant scenarios associated with closure activities and includes documentation requirements.

### 6.4 PREVENTIVE PROCEDURES, STRUCTURES, AND EQUIPMENT

No closure activities are anticipated beyond the collection of soil and concrete samples; therefore, this section is not applicable to the 300 ASE.

### 6.5 SPILLS AND DISCHARGES TO THE ENVIRONMENT

Because the facility no longer exists, there is no possibility of spills and discharges to the environment resulting from the 300 ASE. The only other types of impact to the environment from the 300 ASE are those associated with soil and concrete sampling activities, and there are no dangerous materials used in this effort. The following information is provided as an additional safety measure to cover unanticipated contingencies. The field team leader will be the responsible individual for modifying and implementing any additional safety measures.

## 6.5.1 Notifications

Three types of notifications are described in this section:  
(1) emergency signals, (2) notification of emergency response organizations,  
and (3) notification of authorities.

6.5.1.1 Emergency Signals. Several communication systems exist on the Hanford Site to notify personnel of emergency incidents and to disseminate information about events affecting Hanford Site activities. Three of these systems are as follows:

- Priority message system (management bulletin)--a network of telefax machines used to transmit important messages rapidly across the Hanford Site
- The DOE-RL radio system--links the Hanford Patrol, Hanford Fire Department, safety, and engineering representatives at a network of base stations, mobile units, and portable radios
- Hanford Site emergency signals--emergency signals used to alert personnel in an emergency event are listed in Table 6-1.

Table 6-1. Hanford Site Emergency Signals.

Signal	Incident/Alarm Type	Response
Gong or bell	Fire	Nonprocess personnel will evacuate Process personnel will wait for directions
Steady siren	Evacuation	Get car keys if time permits and vacate building; report to staging area <sup>a</sup>
Wailing siren	Take cover	Seek shelter indoors Shut windows and doors Await instructions
Ringing bell	CAM <sup>b</sup> alarm	Evacuate immediate area Call for help Remain in one location
CRASH alarm	Emergency communications	Pick up phone and listen Relay message to building emergency director

<sup>a</sup> Area where facility personnel gather following notification of incident.

<sup>b</sup> Continuous air monitor.



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## APPENDIX C

## COMPOSITION AND DESIGNATION OF SOLVENT EVAPORATOR WASTE

Table C-1. Toxicity Determination.

Component	Concentration(%)	WT%	Category <sup>a</sup>	EC <sup>b</sup>
Perchloroethylene	71	7.10 E+01	C	7.1 E-02
1,1,1-trichloroethane	9	9.00 E+00	C	9.0 E-03
Trichloroethylene	11	1.10 E+01	C	1.1 E-02
Combination mixture <sup>c</sup>	9	9.00 E+00	C	9.0 E-03
Ethyl acetate			D	
Bromine			None	
Used Oil			None	
Methyl ethyl ketone			D	
Methylene chloride			C	
Petroleum naphtha			None	
Aluminum	10ppm	1.0 E-03	None	---
Boron	5ppm	5.0 E-04	None	---
Calcium	52ppm	5.2 E-03	None	---
Iron	78ppm	7.8 E-03	None	---
Lithium	4ppm	4.0 E-04	None	---
Beryllium	<0.11ppm <sup>d</sup>	1.1 E-05	A	1.1 E-06
Phosphorus	25ppm	2.5 E-03	X	2.5 E-03
Silicon	28ppm	2.8 E-03	None	---
Sodium	46ppm	4.6 E-03	A	4.6 E-04
Zirconium	2ppm	2.0 E-04	None	---
Total EC				1.03 E-1

<sup>a</sup> WAC 173-303-084(5) and 40 CFR 302.4.<sup>b</sup> EC=equivalent concentration; from *Registry of Toxic Effects of Chemical Substances 1985-86 Edition Users Guide* (RTECS 1987).<sup>c</sup> The combination mixture will be classified as Toxic C for designating purposes.<sup>d</sup> Calculated concentration.

Note: Concentration of uranium was below detection limits (less than 10 micrograms per milliliter). If the EC is greater than 1 percent, then the solution is regulated for toxicity as WT01 (extremely hazardous waste according to WAC 173-303).

Table C-2. Carcinogenesis Determination.

Component	Concentration (WT%)
Perchloroethylene	71
Trichloroethylene	11
Beryllium	1.1E-05
SUM OF WT% OF CARCINOGENS	>82
Weight percent (wt%) of total carcinogens must be greater than or equal to 1 percent in order to be regulated as WC01 (extremely hazardous waste).	

Table C-3. Persistence Determination.

Component	Concentration (WT%)
Perchloroethylene	71
1,1,1-trichloroethane	9
Trichloroethylene	11
SUM OF WT% OF CARCINOGENS	>90
Weight percent (wt%) of total halogenated hydrocarbons must be greater than or equal to 1 percent in order to be regulated as WP01 (extremely hazardous waste).	

Table C-4. Listed Waste Designations\*.

Perchloroethylene	F001, WT01, WC01, WP01, D001
1,1,1-trichloroethane	F002, WP01
Trichloroethylene	F001, WC01, WP01
Ethyl acetate	F003
Methyl ethyl ketone	F005
Methylene chloride	F001

\* Based on WAC 173-303 dangerous waste listings.

## CONTENTS

1			
2			
3			
4	E-1	INTRODUCTION . . . . .	APP E-1
5	E-1.1	CLOSURE STRATEGY . . . . .	APP E-1
6	E-1.2	GENERAL SAMPLING STRATEGY . . . . .	APP E-1
7	E-1.2.1	Soil Analytes . . . . .	APP E-4
8	E-1.2.2	Concrete Analytes . . . . .	APP E-6
9	E-1.3	CLEAN CLOSURE CRITERIA . . . . .	APP E-8
10	E-1.4	ACTION LEVELS AND BASELINE THRESHOLD CONCENTRATIONS . . . . .	APP E-8
11			
12	E-2	CONTAMINATION SCENARIOS AND ASSESSMENTS . . . . .	APP E-12
13	E-2.1	ASSESSMENT METHODS . . . . .	APP E-12
14	E-2.2	CLOSURE AREA SOIL AND CONCRETE . . . . .	APP E-14
15	E-2.3	SPILL AND LEAK SCENARIOS . . . . .	APP E-16
16	E-2.4	EVAPORATOR OVERFLOW SPILL SCENARIOS . . . . .	APP E-16
17	E-2.4.1	Assessment of Discharges to Soil . . . . .	APP E-18
18	E-2.4.2	Assessment of Discharge to Concrete . . . . .	APP E-18
19	E-2.5	ASSESSMENTS OF BARREL LEAKS TO CONCRETE . . . . .	APP E-19
20	E-2.6	ASSESSMENT SUMMARY . . . . .	APP E-20
21			
22	E-3	SOIL SAMPLING . . . . .	APP E-21
23	E-3.1	SOIL SAMPLING LOCATIONS . . . . .	APP E-21
24	E-3.2	SOIL SAMPLING DEPTH . . . . .	APP E-24
25	E-3.3	SOIL BASELINE SAMPLING LOCATIONS . . . . .	APP E-24
26	E-3.4	SOIL BLANKS AND SUMMARY TABLE . . . . .	APP E-25
27			
28	E-4	CONCRETE CORE SAMPLES AND LOCATIONS . . . . .	APP E-25
29	E-4.1	CONCRETE CORE SAMPLES . . . . .	APP E-27
30	E-4.2	CONCRETE CORE SITES . . . . .	APP E-28
31	E-4.2.1	Exposed 333 East Concrete Pad Locations . . . . .	APP E-28
32	E-4.2.2	The 333 East Overlay Pad Locations . . . . .	APP E-28
33	E-4.3	CONCRETE ANALYSIS . . . . .	APP E-29
34	E-4.4	INTERIM MEASURES . . . . .	APP E-29
35			
36	E-5	FIELD MODIFICATIONS TO THE SAMPLING PLAN . . . . .	APP E-30
37			
38	E-6	SAMPLING EQUIPMENT AND PROCEDURES . . . . .	APP E-31
39	E-6.1	SOIL SAMPLERS . . . . .	APP E-31
40	E-6.2	CONCRETE CORING AND SUPPLEMENTAL EQUIPMENT AND SUPPLIES . . . . .	APP E-31
41			
42	E-6.3	FIELD LOGBOOKS . . . . .	APP E-32
43	E-6.4	GENERAL SAMPLE COLLECTION . . . . .	APP E-33
44	E-6.4.1	Sample Containers and Preservation . . . . .	APP E-33
45	E-6.4.2	Sample Labels . . . . .	APP E-34
46	E-6.4.3	Sample Container Seals . . . . .	APP E-34
47	E-6.4.4	Sample Analysis Request Form . . . . .	APP E-34
48	E-6.4.5	Storage of Samples . . . . .	APP E-35
49	E-6.4.6	Chain of Custody Record . . . . .	APP E-35
50	E-6.4.7	Disposal Procedures . . . . .	APP E-35
51			

## CONTENTS (cont)

E-7	RADIOLOGICAL CONTAMINATION CONTROL . . . . .	APP E-36
E-7.1	PERSONNEL DECONTAMINATION PROCEDURES . . . . .	APP E-36
E-7.2	MODIFICATION TO PERSONNEL DECONTAMINATION PROCEDURES . . . . .	APP E-36
E-7.3	EQUIPMENT DECONTAMINATION . . . . .	APP E-36
E-8	FIELD QUALITY ASSURANCE/QUALITY CONTROL . . . . .	APP E-36
E-8.1	PERSONNEL TRAINING . . . . .	APP E-37
E-8.2	STANDARD SAFETY PROCEDURES . . . . .	APP E-38
E-8.3	HEALTH AND SAFETY PLAN . . . . .	APP E-38
E-9	LABORATORY PROCEDURES, QUALITY ASSURANCE, AND QUALITY CONTROL . . . . .	APP E-38
E-9.1	LABORATORY RECEIPT AND LOGGING OF SAMPLE . . . . .	APP E-39
E-9.2	ANALYTICAL PROCEDURES . . . . .	APP E-39
E-9.3	LABORATORY QUALITY ASSURANCE AND QUALITY CONTROL . . . . .	APP E-39
E-9.4	DATA REPORTING . . . . .	APP E-40
E-9.5	SAMPLE DISPOSITION . . . . .	APP E-41
E-10	INTERPRETATIONS AND STATISTICAL TREATMENT OF DATA . . . . .	APP E-41
E-11	REFERENCES . . . . .	APP E-43

## FIGURES

E-1.	300 Area Solvent Evaporator . . . . .	APP E-2
E-2.	Layout of 300 Area Solvent Evaporator Closure Area and 618-1 Burial Ground . . . . .	APP E-3
E-3.	Closure Area for the 333 East Concrete Pad . . . . .	APP E-15
E-4.	Schematic of the Evaporator . . . . .	APP E-17
E-5.	Soil Closure Area and Sampling Sites . . . . .	APP E-22
E-6.	Baseline Soil Sampling Sites . . . . .	APP E-23
E-7.	Concrete Closure Area, Sampling Sites, and Sample Locations . . . . .	APP E-26
E-8.	Decision Tree for Soil and Concrete Verification Samples . . . . .	APP E-42

## TABLES

E-1.	The 300 Area Solvent Evaporator Analytes and Performance Standards . . . . .	APP E-5
E-2.	Solvent Evaporator Inductively Coupled Plasma-Atomic Emission Spectroscopy Analytical Results (1985) . . . . .	APP E-7
E-3.	Performance Standards for Organic Constituents . . . . .	APP E-10
E-4.	Model Conditions and Assessment Results . . . . .	APP E-13
	Summary Table - Number of Soil Samples and Blanks . . . . .	APP E-25
	Summary Table - Number of Concrete Samples and Blanks for the 300 Area Solvent Evaporator . . . . .	APP E-27

**Table E-3. Performance Standards for Organic Constituents. (sheet 2 of 2)**

Example (2): Based on an EPA (1989b) residential model for adult exposure due to soil ingestion. Toxicity protection levels based on adult exposure using the following parameters: 70 kg body weight, ingestion of 100 mg soil/day daily, 365 days per year for a lifetime (75 years) and 100 percent efficiency for metabolism of ingested soil. Carcinogenicity is based on the same parameters for cancer risk ranging from  $10^{-4}$  (for suspected carcinogens) to  $10^{-6}$  (for known carcinogens) averaged over a lifetime (75 years).

**Example (3):** Based on Ecology's (1991) industrial model for adult exposure due to soil ingestion: Toxicity protection levels based on adult exposure using the following parameters: 70 kg body weight, ingestion of 50 mg soil/day daily, on the average of 40 percent of each year over a lifetime (75 years), and 100 percent efficiency for metabolism of ingested soil. Carcinogenicity is based on the same parameters for an acceptable cancer risk factor of  $10^{-5}$ , and a 20 year duration of exposure.

- a Carcinogenicity data for lifetime exposures are not available at this time. This substance has been evaluated by the EPA for evidence of human carcinogenicity potential. This does not imply that this chemical is necessarily a carcinogen. The evaluation is under review by an inter-office agency work group. A risk assessment summary will be included on IRIS when the review has been completed (EPA 1991).
- b Reference dose for chronic oral exposure is under review by EPA (pending). Carcinogen assessment summary has been withdrawn following further review. A new carcinogen summary is in preparation by the CRAVE work group (EPA 1991).
- c Reported human data and animal studies for this substance have not demonstrated carcinogenicity (EPA 1991).
- d Class D carcinogen; not classifiable as to human carcinogenicity (EPA 1991).
- e This chemical has not been evaluated by EPA for evidence of human carcinogenic potential (EPA 1991).
- f This substance is not included in the IRIS (EPA 1991) or HEAST (EPA 1989b) references. The only hazard identified for petroleum naphtha is flammability at concentrations between 1-6 percent in air (Sax and Lewis 1987).
- g There is presently no reference dose for chronic oral exposure (RfD). A risk assessment group for this substance/agent is under review by an EPA work group. This substance is a Class C carcinogen (i.e., possible human carcinogen). This classification is based on no human data and limited evidence of carcinogenicity in two animal species (rats and mice). No quantitative estimate of carcinogenic risk from oral exposure (EPA 1991).
- h There is no information on this substance in IRIS (EPA 1991). The information listed here is from the Health Effects Assessment Summary Tables (EPA 1989b).

## E-2 CONTAMINATION SCENARIOS AND ASSESSMENTS

The 300 ASE soil and concrete sampling and analysis strategy has been based on the operational history, known spill events, and assessments of the known spill and possible barrel leak events. Contamination assessments are especially useful as a basis for development and justification of the soil and concrete sampling and analysis strategy. The primary objective of these assessments has been the determination of how much waste material from any 300 ASE facility discharge, particularly the volatile/semi-volatile constituents, would be expected to remain in the soil and concrete. Both soil and concrete worst case spill and leak scenarios were developed and analyzed to determine the time required for complete evaporation of the volatile constituents.

### E-2.1 ASSESSMENT METHODS

The contamination assessment process for the 300 ASE involved the following steps:

- Development of spill/leak scenarios
- Identification and summary of pertinent conditions and physical properties necessary as model input parameters (e.g., temperature, vapor pressures, discharge rates, etc.)
- Calculation of evaporation rates as a function of temperature, relative humidity, etc.
- Determination of the time required for evaporation of the total spill from the concrete surface (concrete models only); maximum surface evaporation time set equal to residence time on the concrete
- Determination of maximum penetration depth of water/solvent or solvent using calculated residence times and physical characteristics of the medium
- Determination of maximum time required for complete evaporation of water/solvent or solvent from a maximum thickness of affected concrete (concrete models only).

All models incorporated the use of information such as weather conditions, assumptions concerning discharge volumes and rates, and the physical properties of the media as input parameters into the calculations. The pertinent data and representative ranges of temperature dependent parameter values are tabulated in Table E-4. Standard calculation methods for evaporation processes (e.g., Welty et al. 1969, p. 487) were used. The relative rates of evaporation rates for Water, PCE, and TCA at various temperatures were calculated. The values for water are consistent with annual Hanford Site evaporation rates over the past 10 years (WHC 1990). Weather conditions over the spill period were obtained from Pacific Northwest Laboratory reports for the Hanford Meteorology Station. Values for the physical and chemical properties of water and the solvents were obtained from



1 and would no longer be present in the exposed or covered part of the original  
2 333 East Concrete Pad.

### 5 E-3 SOIL SAMPLING

7 A total of 15 soil samples will be collected for the 300 ASE and  
8 submitted for analysis. Figure E-5 shows the soil closure area sampling  
9 sites. Following is a summary of the soil sampling effort.

- 11 • Six soil samples from the soil closure area.
- 12 • One duplicate soil sample.
- 13 • Eight baseline soil samples.

15 All of the soil samples will be taken from the material that was used to  
16 construct the 618-1 Burial Ground cover. The physical appearance of the  
17 618-1 Burial Ground surface soil indicates that the surface has been subjected  
18 to many uses. Color differences and undulations within the soil's surface are  
19 examples of prior utilization that has rendered parts of the 618-1 Burial  
20 Ground cover unsuitable for baseline sampling. These locations are identified  
21 as disturbed surface areas in Figure E-6. The soil sampling depth, sample  
22 locations, and discretion for field changes should minimize these factors.  
23 Sample locations and depths are described in the following sections. All soil  
24 samples will be collected in accordance with EII 5.2 and analyzed in  
25 accordance with standard SW-846 procedures (EPA 1986). Field and laboratory  
26 QA/QC requirements, specific methods and protocols are identified in the  
27 300 ASE quality assurance project plan.

#### 30 E-3.1 SOIL SAMPLING LOCATIONS

32 Six verification soil samples will be taken in the 300 ASE closure area.  
33 The soil closure area has been delineated by the locations of the evaporator  
34 during its operation. Throughout its use, the evaporator was confined to the  
35 southern edge of the 333 East Concrete Pad and the immediately adjacent  
36 50 feet by 10 feet strip of soil (see Figure E-3). The strategy of soil  
37 sampling within this 50 feet by 10 feet area is based on the following.

- 39 • The evaporator was located on the 10 by 10 feet block of soil  
40 designated as Block A in Figure E-5 at the time of the known spill  
41 (March 1985).
- 43 • The possibility exists for other unknown leaks or spills to have  
44 occurred on the soil closure area.
- 46 • The overflow from the evaporator would likely have spilled from the  
47 north-facing (cut-out) side as shown in Figure E-4.

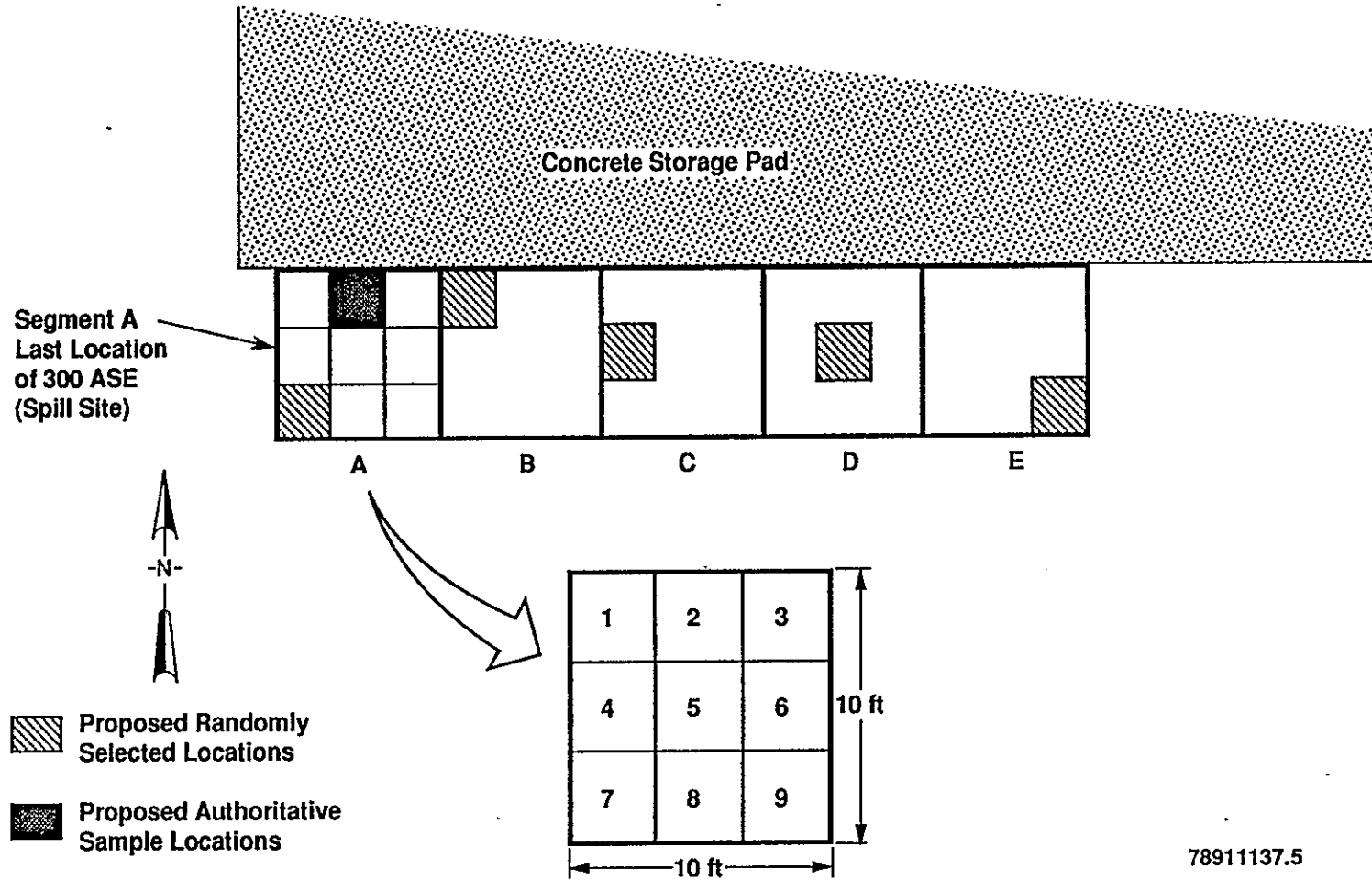
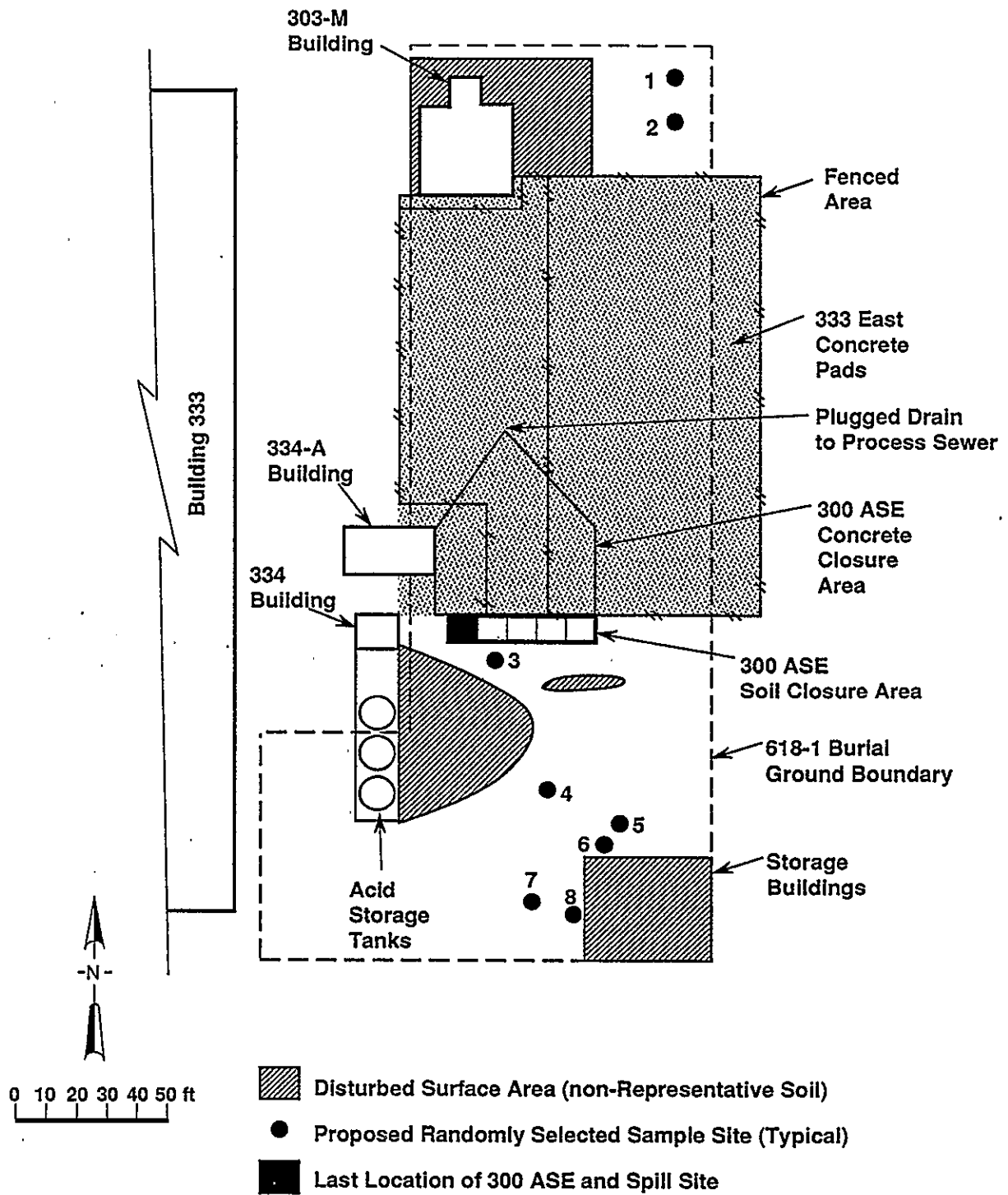


Figure E-5. Soil Closure Area and Sampling Sites.



39209058.1

Figure E-6. Baseline Soil Sampling Sites. (78911137.3)

The 10 by 50 feet soil closure area (Figure E-5) was divided into five blocks: Block A, B, C, D, and E. Each block was subdivided into nine equal parts (3.33 feet on a side). A sample location (grid block) was randomly chosen using a random number table (Cochran and Cox 1957) for each of the five blocks; i.e., five representative samples from the 45 possible locations. Additionally, an authoritative sample from Block A was also selected from the site of the steam condensate overflow. One of the samples will be field split to make a duplicate sample.

Utilization of a simple random sampling scheme for these samples ensures that the data obtained will be representative of the population from which the samples were taken and will meet or exceed the minimum requirements of EPA SW-846 guidelines. Following soil sampling, the sampling locations will be hand graded to blend with the surrounding topography and will not become preferential pathways for precipitation infiltration.

### E-3.2 SOIL SAMPLING DEPTH

The baseline and closure area soil samples will be restricted to the upper 12 inches of the 618-1 Burial Ground soil cover. This soil cover is nominally 4 feet thick. Based on factors such as compaction over time and the potentially undulating upper surface of the 618-1 Burial Ground, it must be assumed that the actual thickness of the soil cover could vary from 4 feet to less than 2 feet in any given location. The sampling strategy is to collect shallow soil samples to avoid penetration of the 618-1 Burial Ground for health and safety reasons, but deep enough to preclude surface contaminations. Given these conditions, only the upper 6- to 12-inch zone of the soil can be safely sampled. The entire sample from each sample location will be submitted to the laboratory for analysis.

Soil samples from the sampling zone of the closure area are expected to be suitable for evaluating contamination of the soil resulting from the 300 ASE operation for the following reasons:

- Inorganic metals and radionuclides would remain in the upper 12 inches of the soil based on the demonstrated ability of the soil to absorb these constituents (e.g., Routson et al. 1979)
- Soil moisture profiles (Last et al. 1976; Jones 1978) indicate that soil moisture less than 12 to 20 feet deep normally evaporates and the zone becomes devoid of moisture (and any other liquids with vapor pressures greater than water) during the summer months. Thus, the upper 12 inches of soil would be appropriate to verify the absence of volatile organic solvents from the upper 4 feet of the soil above the 618-1 Burial Ground.

### E-3.3 SOIL BASELINE SAMPLING LOCATIONS

Eight randomly selected locations within the 618-1 Burial Ground boundary have been selected for baseline sampling (Figure E-6). The selection of the number of baseline samples was based on professional judgment